AMP MQS STRAIGHT HEADER TO BE SOLDERED ON PCB

1. OBJECTIVE

This specification describes packaging material and methods to supply the connectors to the customer.

2. PART NUMBERS

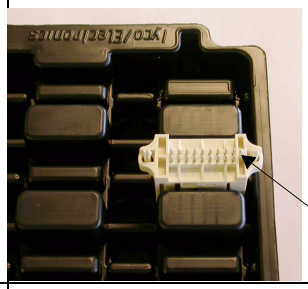
P/N Connector	Number of ways	Qty of trays per box	Qty of connectors per tray	Qty of connectors per box	P/N tray	Position of pieces
X-185526-X	12	10 + empty 1 upon the stack	72	720	1379743-1	
953130-X	12	9 + empty 1 upon the stack	72	648	1379929-1	
X-1379114-X	12	9 + empty 1 upon the stack	72	648	953794-1	
185529-X	18	9 + empty 1 upon the stack	66	594	953798-1	
953266-X	18	9 + empty 1 upon the stack	62	558	953796-1	
X-953264-X	18	9 + empty 1 upon the stack	62	558	1379852-1	
953466-X	18	9 + empty 1 upon the stack	62	558	953799-1	
953871-X	18	9 + empty 1 upon the stack	62	558	953799-1	
1379040-X	18	9 + empty 1 upon the stack	62	558	953799-1	
X-185226-X	26	9 + empty 1 upon the stack	48	432	953789-1	
953236-X	26	9 + empty 1 upon the stack	48	432	953790-1	
953472-X	26	9 + empty 1 upon the stack	48	432	953791-1	
953002-X	28	9 + empty 1 upon the stack	36	324	953793-1	
953004-X	32	9 + empty 1 upon the stack	44	396	953792-1	

Table 1

3. NECESSARY MATERIAL

- Cardboard box GALIA A12 p/n 973057-4
- Thermoformed tray (see p/n on table 1)
- Label according to specification 107-15264
- Adhesive tape according to specification 107-15230

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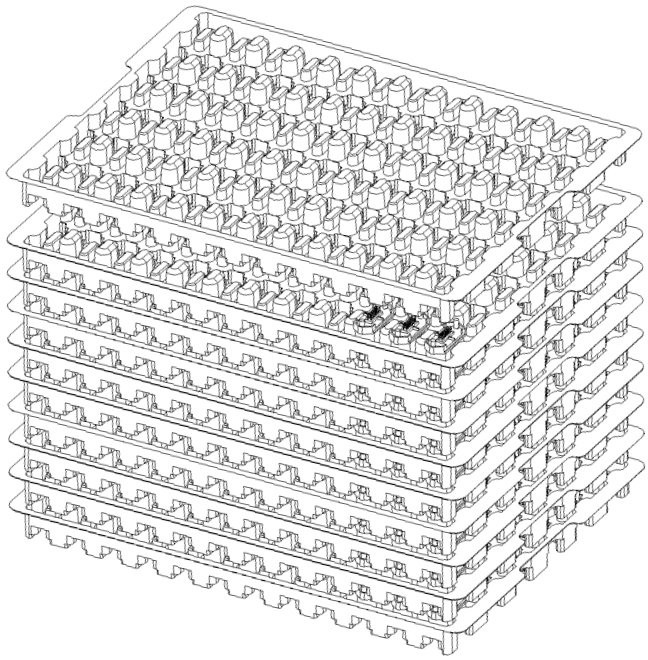
4. PACKAGING

4.1. Phase 1

1. Place the right number of headers on tray (see table 1). Pin to be soldered on PCB on top. All headers must be in the same way (see arrangement of the part on the tray in table 1).
2. Display the trays on above each other (see fig. 1), all in the same way (don't forget to place empty tray(s) over the stack).
3. Align the trays one after the other. Don't adjust the constituted stack.



Check at each put down of tray by visual control on
the outside that all trays are well centered on the previous one.

Figure 1

4.2. Phase 2

NOTA *The stack must be packaged without any gap inside the closed box.*

1. Place upon the stack the cardboard box already prepared (see fig. 2).
2. Slide the whole from the working board in order to close one small flap.
3. While maintaining the whole with pressure, slide and turn it to close first the other small flap and then the two bigs.
4. Flip the whole while pressing on the two cardboard faces.
5. Put the label and close the box with adhesive.

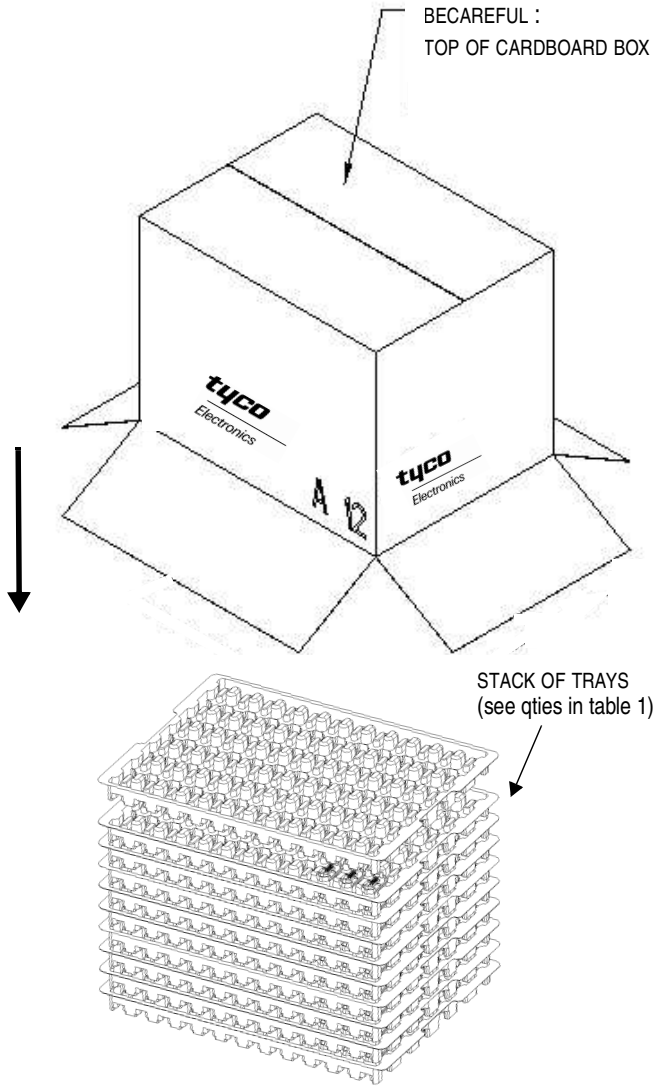


Figure 2

5. QUALITY

During the stacking of the trays ones on the others, particularly vigilant being so that there are no connectors which this put in skew.

6. PACKAGE

According to specification 107-15230.

7. LABELLING

According to specification 107-15264.

8. PALLETIZATION

According to specification 107-15219, specially chapter 3 for the stacking of pallets.

9. PARTICULAR CONDITIONS

Non applicable.